



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Globe Engineering Co., Inc.**

**1539 S Saint Paul St  
Wichita, KS 67213-1797  
United States**

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Heat Treating**

Certificate Number: 4156173407  
Expiration Date: 31 July 2018

Joseph G. Pinto  
Executive Vice President and Chief Operating Officer



## SCOPE OF ACCREDITATION

### Heat Treating

**Globe Engineering Co., Inc.**  
1539 S Saint Paul St  
Wichita, KS 67213-1797

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7102 Rev H - Nadcap Audit Criteria for Heat Treating (AC7102/S and AC7102/8 must also be selected) (to be used on audits before 4 December 2016)**

Aluminum Alloys – AC7102/2 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other Nickel and Cobalt Alloys

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels – Customer Specs

Stainless Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other Stainless Steels

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other Stainless Steels, Precipitation Hardening

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other Steels

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other Titanium Alloys

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

**AC7102S Rev F - Nadcap Supplemental Audit Criteria for Heat Treating**

U11 The Boeing Company

U13 Bombardier, Inc.

**AC7102/2 Rev C - Nadcap Audit Criteria for Aluminum Heat Treating**

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

**AC7102/5 Rev C - Nadcap Audit Criteria for Hardness and/or Conductivity Testing for Heat Treating**

Conductivity – Check any applicable boxes

Conductivity – Customer Specs

Hardness – Portable – Check any applicable boxes

Hardness – Rockwell – Check any applicable boxes

**AC7102/8 - Nadcap Audit Criteria for Pyrometry**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750