



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Globe Engineering Co., Inc.**

**1539 S Saint Paul St  
Wichita, KS 67213-1797  
United States**

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Welding**

Certificate Number: 4156160092  
Expiration Date: 31 January 2018

Joseph G. Pinto  
Executive Vice President and Chief Operating Officer



## **SCOPE OF ACCREDITATION**

### **Welding**

**Globe Engineering Co., Inc.**  
1539 S Saint Paul St  
Wichita, KS 67213-1797

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing**

##### **AC7110/4 Rev H - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)**

Baseline (All audits)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement E – Stress Relieve (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

##### **AC7110/4S Rev D - Nadcap Supplemental Audit Criteria for Resistance Welding**

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##### **AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding**

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement D – Material – Additional requirements for titanium welding

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement I – Stress Relieve (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

##### **AC7110/5S Rev D - Nadcap Supplemental Audit Criteria for Fusion Welding**

U11 The Boeing Company

U13 Bombardier

U15 BAE Systems Military Air and Information

U9 Hawker Beechcraft

**AC7110/12 Rev E - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)**

Baseline (All audits)

**AC7110/12S Rev F - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)(to be used on audits before 10 January 2016)**

U11 The Boeing Company

U13 Bombardier

U15 BAE Systems Military Air and Information