

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Globe Engineering Co., Inc.**

1539 S Saint Paul St  
Wichita, KS 67213-1797  
United States

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Heat Treating**

Certificate Number: 4156203159  
Expiration Date: 29 February 2024  
Accreditation Length: 24 Months



**David L. Schutt, PhD**  
President

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## SCOPE OF ACCREDITATION

### Heat Treating

**Globe Engineering Co., Inc.**  
1539 S Saint Paul St  
Wichita, KS 67213-1797

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)**

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other – Steels

Stress Relieve – Industry Specs – Check any applicable boxes

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

#### **AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on'after 31 May 2020)**

U11 The Boeing Company

#### **AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity**

**Testing (to be used on on/after 5 May 2019)**

Conductivity – Customer Specs

Conductivity – Industry Specs – Check any applicable boxes

Hardness – Rockwell – Check any applicable boxes

Industry Spec – Other

**AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750