

Merit

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This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Globe Engineering Co., Inc.

*1539 S Saint Paul St
Wichita, KS 67213-1797
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Welding

Certificate Number: 4156206014
Expiration Date: 29 February 2024
Accreditation Length: 24 Months

David L. Schutt, PhD
President

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SCOPE OF ACCREDITATION

Welding

Globe Engineering Co., Inc.
1539 S Saint Paul St
Wichita, KS 67213-1797

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)

AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)

U00 None

AC7110/4 Rev I - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection) (to be used on audits on/after 1 March 2020)

Baseline (All audits)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement D – Filler Materials (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

AC7110/4S Rev G - Nadcap Supplemental Audit Criteria for Resistance Welding (to be used on audits on/after 1 March 2020)

U11 The Boeing Company

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AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)

Baseline (All audits)

Supplement D – Titanium (Additional requirements)
Supplement F – Filler Materials (Additional requirements)
Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)
Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev G - SUPPLEMENTAL AUDIT CRITERIA FOR WELDING For Fusion Welding (to be used on audits on or after 01-Aug-2021)

U11 The Boeing Company
U13 Bombardier

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

U11 The Boeing Company
U13 Bombardier